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D412-760-015
Job Sheet 203203



Part No: D412-760-015

Job Qty: 2 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/29/19

Description:

Type: SOLD

Note: IIN-D412-760 REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	2 pcs		11/29/19	0.00	0.00	Packaging 1 - 1 Packaging 1 - 2 Packaging 1 - 3 Packaging 1 - 4 Packaging 1 - 5 Packaging 1 - 6 Packaging 1 - 7 Packaging 1 - 8 Packaging 1 - 9 Packaging 1 - 10 Packaging 1 - 11 Packaging 1 - 12 Packaging 1 - 13 Packaging 1 - 14 Packaging 1 - 15 Packaging 1 - 16 Packaging 1 - 17 Packaging 1 - 18 Packaging 1 - 19 Packaging 1 - 20 Packaging 1 - 21 Packaging 1 - 22 Packaging 1 - 23 <i>PC</i> Packaging 1 - 24 Packaging 1 - 25 Packaging 1 - 26 Packaging 1 - 27 Packaging 1 - 28 Packaging 1 - 29 Packaging 1 - 30	

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Container No: S233178

Part: D412-760-015

Job No: 203203

Serial No/Batch: S233178

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH07 - 37 Issue 2, FAA-STD SR024921

PKC

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-015
Location: FG040135 - (Document Control) Photocopy bluefile & type labels per PPP D412-760-015 CHG002
140 - (QC21- Final Inspection - Work Order Release)

013002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-5	Cabin Floor Protector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232 278
D3574-8	Cabin Floor Protector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232 278
D3575-5	Cargo Floor Protector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232 278
D3575-6	Cargo Floor Protector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232 278
D3580-1	Joggle Bracket	12 pcs (6 ea)	110-Packaging 1 - Pick Kit	5232 278
D3628-1	Washer, Cupped	28 pcs (14 ea)	110-Packaging 1 - Pick Kit	5232 278
D3628-3	Cupped Washer	12 pcs (6 ea)	110-Packaging 1 - Pick Kit	5232 278
MS24694-S100	Flat Head Screw	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5232 278
MS24694-S54	Screw	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	5232 278
NAS1149D0363J	Washer	56 Ea (28 ea)	110-Packaging 1 - Pick Kit	5232 278
NAS1149D0463J	Washer	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5232 278

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-5	2	0	0
	D3574-6	2	1	0
	D3575-5	2	0	0
	D3575-6	2	0	0
	D3580-1	12	33	0
	D3628-1	28	715	0
	D3628-3	12	297	0
	MS24694-S100	12	68	0
	MS24694-S54	28	380	0
	NAS1149D0363J	56	1,246	0
	NAS1149D0463J	24	7,348	0

Part Specifications

Specifications could not be found.

Plex 11/13/19 7:46 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐				DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐				MRB (QS1042) _____							
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition _____											
Description Work Order Deviation _____						Completed By _____											
Root Cause Operator ☐ ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐ ☐						FAULT CATEGORY Contamination ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐ Pressure/Forced ☐ ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ ☐ Other/Details: _____						Power Loss/Surge ☐ ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ ☐ Positioned Wrong ☐ ☐ ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ ☐ ☐ Drawing ☐ ☐ ☐ ☐ ☐ Finish ☐ ☐ ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ ☐ ☐ Misread ☐ ☐ ☐ ☐ ☐					
Lead hand / Supervisor _____						QC / QA Coordinator _____											

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6		6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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Revision: G

Date: 13.01.03